SIEMENS

Data sheet

6ES7315-2EH14-0AB0



SIMATIC S7-300 CPU 315-2 PN/DP, Central processing unit with 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Product function	
Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
Programming package	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
l²t	1 A ² ·s
Power loss	
Power loss, typ.	4.65 W
Memory	
memory	
Work memory	
	384 kbyte
Work memory	384 kbyte No
Work memory • integrated	-
Work memory	-
Work memory integrated expandable Load memory	No
Work memory • integrated • expandable Load memory • Plug-in (MMC)	No Yes
Work memory	No Yes 8 Mbyte
Work memory	No Yes 8 Mbyte
Work memory	No Yes 8 Mbyte 10 a
Work memory	No Yes 8 Mbyte 10 a Yes; Guaranteed by MMC (maintenance-free)
Work memory	No Yes 8 Mbyte 10 a Yes; Guaranteed by MMC (maintenance-free)
Work memory	No Yes 8 Mbyte 10 a Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data
Work memory • integrated • expandable Load memory • Plug-in (MMC) • Plug-in (MMC), max. • Data management on MMC (after last programming), min. Backup • present • without battery CPU processing times for bit operations, typ.	No Yes 8 Mbyte 10 a Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data 0.05 μs
Work memory • integrated • expandable Load memory • Plug-in (MMC) • Plug-in (MMC), max. • Data management on MMC (after last programming), min. Backup • present • without battery CPU processing times for bit operations, typ. for word operations, typ.	No Yes 8 Mbyte 10 a Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data 0.05 μs 0.09 μs

Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
 Number, max. 	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	40
• per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	250
Number	256
Retentivity	Yes
— adjustable — preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
•Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
• Size, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB

 Retentivity preset 	Yes
Local data	
per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	,
— Inputs	2 048 byte
- Outputs	2 048 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
 Inputs, adjustable 	2 048 byte
Outputs, adjustable	2 048 byte
Inputs, default	128 byte
Outputs, default	128 byte
Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	16 384
— of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
Inputs	1 024
— of which central	256
• Outputs	1 024
— of which central	256
Hardware configuration	÷
Number of expansion units, max.	3
Number of DP masters	1
 integrated 	
-	
• via CP	4
• via CP Number of operable FMs and CPs (recommended)	4
via CP Number of operable FMs and CPs (recommended) FM	8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP 	4 8 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN 	8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack 	4 8 8 10
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. 	4 8 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. 	4 8 8 10 4
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. 	4 8 8 10 4
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day	4 8 8 10 4
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock	4 8 8 10 4 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) 	4 8 8 10 4 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable 	4 8 8 10 4 8 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time 	4 8 8 10 4 8 8 7 Ves Yes 6 wk; At 40 °C ambient temperature
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. 	4 8 8 10 4 8 8 7 8 9 7 9 8 9 8 9 8 9 8 9 8 9 8 9 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON 	4 8 8 10 4 8 8 7 8 7 9 8 7 9 8 9 8 9 8 9 8 9 8 9 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period 	4 8 8 10 4 8 8 7 8 7 9 8 7 9 8 9 8 9 8 9 8 9 8 9 8
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter 	4 8 8 10 4 8 7 Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number 	4 8 8 10 4 8 8 7 8 Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number range 	4 8 8 10 4 8 8 4 8 7 Ves Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number Range of values Granularity retentive 	4 8 8 10 4 8 8 7 Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0 0 to 2^31 hours (when using SFC 101)
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number Range of values Granularity retentive Clock synchronization 	4 8 8 10 4 8 8 10 4 8 8 10 4 8 10 Yes Yes 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0 0 to 2^31 hours (when using SFC 101) 1 h Yes; Must be restarted at each restart
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number Range of values Granularity retentive Clock synchronization supported 	4 8 8 10 4 8 7 4 8 7 Ves 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0 0 to 2^31 hours (when using SFC 101) 1 h Yes; Must be restarted at each restart Yes
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number Range of values Granularity retentive Clock synchronization supported to MPI, master 	4 8 8 10 4 8 7 4 8 7 Ves 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0 0 to 2^31 hours (when using SFC 101) 1 h Yes; Must be restarted at each restart Yes Yes
 via CP Number of operable FMs and CPs (recommended) FM CP, PtP CP, LAN Rack Racks, max. Modules per rack, max. Time of day Clock Hardware clock (real-time) retentive and synchronizable Backup time Deviation per day, max. Behavior of the clock following POWER-ON Behavior of the clock following expiry of backup period Operating hours counter Number Number Range of values Granularity retentive Clock synchronization supported 	4 8 8 10 4 8 7 4 8 7 Ves 6 wk; At 40 °C ambient temperature 10 s; Typ.: 2 s Clock continues running after POWER OFF the clock continues at the time of day it had when power was switched off 1 0 0 to 2^31 hours (when using SFC 101) 1 h Yes; Must be restarted at each restart Yes

• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	•
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
 Output current of the interface, max. 	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP device	Yes
 Point-to-point connection 	No
MPI	
 Transmission rate, max. 	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
 — Global data communication 	Yes
 — S7 basic communication 	Yes
— S7 communication	Yes
- S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
max. number of DP devices	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
- S7 communication, as client	No
- S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
- SYNC/FREEZE	Yes
 activation/deactivation of DP devices 	Yes
 max. number of DP devices that can be activated/deactivated at the same time 	8
 — Direct data exchange (slave-to-slave communication) 	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte

— Outputs, max.	2 kbyte
PROFIBUS DP slave	2 коус
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	02.07/0
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
Global data communication	No
- S7 basic communication	No
— S7 communication	Yes
- S7 communication, as client	No
- S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	2
 integrated switch 	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP device	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— IRT	Yes
- Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	32
- Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of IO Devices with IRT and the option "high flexibility" 	128
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128

	N .
- Activation/deactivation of IO Devices	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
 — Number of IO Devices per tool, max. 	8
 Device replacement without swap medium 	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,1$ ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of
	instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I- Device
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
 acyclic transmission 	Yes
cyclic transmission	Yes
Open IE communication	
 Number of connections, max. 	8
Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; PROFINET MRP
— Number of stations in the ring, max.	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
- Number of connections, max.	8
— Data length for connection type 01H, max.	1 460 byte
 Data length for connection type 011, max. Data length for connection type 11H, max. 	32 768 byte
 several passive connections per port, supported ISO on TCP (PEC1006) 	Yes
ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
— Data length, max.	1 472 byte
Web server	
supported	Yes
supportedUser-defined websites	Yes

communication functions / header	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.	22 byte
 Size of GD packet (of which consistent), max. 	22 byte
S7 basic communication	
supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target commu	inication load) / header
 Setpoint for the CPU communication load 	50 %
 Number of remote interconnection partners 	32
 number of master/device functions 	30
 total of all master/device connections 	1 000
 data length of all incoming master/device connections, max. 	4 000 byte
 data length of all outgoing master/device connections, max. 	4 000 byte
 Number of device-internal and PROFIBUS interconnections 	500
 Data length of device-internal und PROFIBUS interconnections, max. 	4 000 byte
 Data length per connection, max. 	1 400 byte
performance data / PROFINET CBA / remote interconnection /	/ with acyclic transfer / header
— Sampling interval, min.	500 ms
 Number of incoming interconnections 	100
 Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum 	1 400 byte
performance data / PROFINET CBA / remote interconnection /	/ with cyclic transfer / header
— Transmission frequency: Transmission interval, min.	10 ms
— Number of incoming interconnections	200
— Number of outgoing interconnections	200
 Data length of all incoming interconnections, max. 	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
— data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
 — Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
- Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte
performance data / PROFINET CBA / PROFIBUS proxy function	

	N A A A A A A A A A A A A A A A A A A A
— supported	Yes
— Number of linked PROFIBUS devices	16
 — Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	16
 usable for PG communication 	15
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
 adjustable for PG communication, max. 	15
 usable for OP communication 	15
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 — adjustable for OP communication, max. 	15
 usable for S7 basic communication 	14
 reserved for S7 basic communication 	0
 — adjustable for S7 basic communication, min. 	0
 — adjustable for S7 basic communication, max. 	14
usable for S7 communication	14
- reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	14
 total number of instances, max. 	32
 usable for routing 	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max.
	14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
 — of which status variables, max. 	30
or which status variables, max.	
- of which status variables, max.	14
— of which control variables, max.	
— of which control variables, max. Forcing	14
— of which control variables, max.ForcingForcing	14 Yes
 — of which control variables, max. Forcing Forcing Forcing, variables 	14 Yes Inputs, outputs
 — of which control variables, max. Forcing Forcing, variables Number of variables, max. 	14 Yes Inputs, outputs
 — of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer 	14 Yes Inputs, outputs 10
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present 	14 Yes Inputs, outputs 10 Yes
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	14 Yes Inputs, outputs 10 Yes 500
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. adjustable 	14 Yes Inputs, outputs 10 Yes 500 No
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. adjustable of which powerfail-proof Number of entries readable in RUN, max. 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. adjustable of which powerfail-proof Number of entries readable in RUN, max. adjustable adjustable 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. adjustable of which powerfail-proof Number of entries readable in RUN, max. adjustable preset 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499
 – of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
 – of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient conditions	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient conditions 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient temperature during operation min. 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10 Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient temperature during operation min. max. 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient temperature during operation max. configuration / header 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10 Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient conditions Ambient temperature during operation max. configuration / header Configuration software 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10 Yes 0 °C 60 °C
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – adjustable – of which powerfail-proof Number of entries readable in RUN, max. – adjustable – preset Service data can be read out Ambient temperature during operation max. configuration / header 	14 Yes Inputs, outputs 10 Yes 500 No 100; Only the last 100 entries are retained 499 Yes; From 10 to 499 10 Yes

Command set	see instruction list
Nesting levels	8
 System functions (SFC) 	see instruction list
 System function blocks (SFB) 	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	340 g

last modified:

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